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TECHNICAL REPORT

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TE ABRICATIONS	CHNICAL REPO	RT
GROSVENOR FABRICATIONS LTD (GF-TRADE) UNIT H, SUITES 15 & 16	SATRA reference:	FUR2015809 2446 1
PEAK BUSINESS CENTRE	Report ID/Issue number:	47021/1
WOODSIDE IND. EST.	Your reference:	No No
BISHOPS STORTFORD	Date samples received:	15/11/2024
Hertfordshire	Date(s) work carried out:	15/11/2024 to 13/12/2024
CM23 5BZ United Kingdom	Date of report:	16/12/2024

Testing Requirements

CATIONS LTD (GF. TRADE) Testing of a sample described by the customer as 'Ceramic Slate Effect Table Top' to BS 6250-3:1991 clauses 4.3 and 4.4.1 for free standing kitchen surfaces at heavy level only

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Report Signed by:

Johnny Worthington

GROSVENOR



Technical Report

ASSESSMENT OF THE CERAMIC SLATE EFFECT TABLE TOP

GROSVENOR FABRICATI As requested by Grosvenor Fabrications Ltd (gf-trade), SATRA have assessed the sample submitted, GROSVENOR FABRICATIONS LTD as detailed below.

SAMPLE SUBMITTED

Ceramic Slate Effect Table Top Sample reference:

Testing conducted by: P. Green & M. Evans



TESTS CARRIED OUT

GROSVENOR FABRICATIONS LTD (GF-TRADE) BS 6250:1991 Domestic and contract furniture Part 3 - "Specification for performance requirements for cabinet furniture" - Clause 4.3 and 4.4.1 surface finishes for working surfaces in free standing kitchen units.

This testing assesses the resistance to wet and dry heat, marking by liquids/solvents, mechanical damage and resistance to oils and fats.

Test Level: Heavy

CONCLUSION

The sample of a surface finish, described by the customer as the 'Ceramic Slate Effect Table Top', supplied for testing by Grosvenor Fabrications Ltd (gf-trade), has satisfied the relevant requirements PIKING NOR FABRICATIONS LTD (GF. TRADE) given in BS 6250-3:1991 – Working surfaces in free standing kitchen units, Clause 4.3 and 4.4.1, at the Heavy Test Level.

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Technical Report

REQUIREMENTS AND RESULTS

CERAMIC SLATE EFFECT TABLE TOP

3 3 4 5	General 5 5	Heavy 5	5
3	5		5
3	5		5
4		O _O 5	
	5		5
5		5480	5
	5	5	CA7,5
5	5	5	5/5/
55/	5	5	5
5	V _O 5	5	5
5	5480	5	5
5	5	C475	5
5	5	5 15	5
5	5	5	(5,
5	5	5	5
5480	5	5	5
3,0			
2	5	5	5
3	5	55F-7	5
3	4	5	4055
	3	4	5
4	105	5	5,5
3	4 ^{GK} -7	5	52075
3	4	405	5
	5 5 5 5 5 5 5 2 3 3	5 5 5 5 5 5 5 5 5 5 5 5 5 5 2 5 3 4 3 4 3 4 3 4 3 4 3 4 3 4	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 2 5 5 3 4 5 3 4 5 3 4 5 3 4 5 3 4 5 3 4 5 3 4 5 3 4 5

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Technical Report (GF_TRADE)

	SATRA	Technica	l Re _l	ort	G	`^	
⁵ 809	NOSVENOR FAD.	(GF. TR.	10 _{E)}	~UR20158	09	MOSVENOR	FAL
	Resistance to dry heat:						ABRICAL
	85°C	,					7//
GROS.	100°C	BS EN 12722:2009	FUL	G	'RO-		
EN	120°C	+ A1:2013** (20 minutes duration)	3075	5	55	5	
	140°C	MOE	2	⁰ 9 4	4	P 5 5	
	160°C		2	3	4	57/01	
	Resistance to oils and fats:						70 _{No}
	Oils	BS 3962:Part 5:1980	5	5	5	5	10,710
Vo.	Fats	R2075	5	5	5	5	

Note: A maximum of two results in any one column may fall below the ratings shown in the table provided that each is no more than 1 rating below the requirements and that neither rating is less than a rating of 2

N/A denotes not applicable

Note 1: The light source used for the assessment was an overhead diffused light source.

Deviations:

VS L TD (GF_TRADE * Deviation from standard: The glass petri dishes used for covering the liquid application paper discs are not available in the size stated in the standard (approximately 40mm external diameter x approximately 25mm height), therefore dishes with dimensions of approximately 54mm external diameter x approximately 19mm height were used instead.

GROSVENOR FABRICATIONS LTD (GF. TRADE) SATRA Report Reference: FUR2015809 2446 TIONSLID

^{**} Deviation from standard: The alloy used in the production of the aluminium heat blocks is not alloy ABRICATIONS LTD (GF. TRADE)



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Ratings Criteria:

	SATRA	Techn	ical Re	port	G _D	
58 ₀₉	OSVENOR		F-TRADE	10R2015800	NOSVENOR) <u>.</u>
	Ratings Criteria:					FABRICAT
	BS 3962-6 Impact Test				Rating	1//
G _A	No surface cracking	>			5	
TO S	Slight cracking e.g. one or two circ	cular cracks around	I the edge of the inde	entation 🧠	4	
SVE.	Moderate or severe cracking confi	ned to the area of t	the indentation	SIZ	3	
SNO	Cracking extending outside the are	ea of the indentatio	n and/or slight flakin	g of the finish	2	
V	More than 25% of finish removed	from the area of inc	dentation	309	P 1	
	TBD,		/		ARA	
	BS 3962-6 Scrape	Rating	BS 3962-6 Scrap	е	Rating	
	Force of curfoce penatration	1	Force of substrat	to nonotration		7,

	$^{\circ}OO$,			184	
	BS 3962-6 Scrape	Rating	BS 3962-6 Scrape	Rating	1.
	Force at surface penetration		Force at substrate penetration		17/0.
	≥ 6N	5	≥ 14N	5	NS.
	< 6N but ≥ 4.5N	4 🔊	< 14N but ≥ 9N S	4	777
	< 4.5N but ≥ 3N	3	< 9N but ≥ 6N	3	
VO.	< 3N but ≥ 1.5N	2	< 6N but ≥ 4N	2	
PE	< 1.5N	, 1	< 4N°00	1	
ABD.	<u> </u>		"AP"		
TCA	BS EN 12720 Cold Liquids & BS EN 1	2721 / 2 Wet	and Dry Heat	Rating	
7,	No change – test area indistinguishable	from adjacen	t surrounding area	47,5	
	V//~			1 (4/) .	

100	$\gamma_{\mathcal{O}_{\kappa}}$		
77/C1	BS EN 12720 Cold Liquids & BS EN 12721 / 2 Wet and Dry Heat	Rating	
7,	No change – test area indistinguishable from adjacent surrounding area	5	
	Minor change – test area distinguishable from adjacent surrounding area, only when the light	4/10	
	source is mirrored on the test surface and is reflected towards the observers' eye, e.g.	~ < >	``
	discolouration, change in gloss and colour. No change in the surface structure, e.g. swelling,		(Gr
	fibre raising, cracking, blistering.		7-7
	Moderate change - Test area distinguishable from adjacent surrounding area, visible in several	3	· RAN.
	viewing directions, e.g. discolouration, change in gloss and colour. No change in the surface		.06
10.	structure, e.g. swelling, fibre raising, cracking, blistering.		
ATIO	Significant change- Test area clearly distinguishable from adjacent surrounding area, visible in	2	
10/10	all viewing directions e.g. discolouration, change in gloss and colour. And /or structure of the		
10/17	surface slightly changed, e.g. swelling, fibre raising, cracking, blistering.		
1/2	Strong change - The structure of the surface being distinctly changed - and / or discolouration,	10,1	FI
	change in gloss and colour, and / or the surface material being totally or partially removed,	(GE	O
	(Liquid attack test) and / or the filter paper adhering to the surface	·/A	
	(Wet heat test) and/or the polyamide fibre cloth adhering to the surface	~	Dr.
	148b.		S)

	$\mathcal{O}(\mathcal{O})$		
	BS 3962-6 Cross Cut	Rating	
/ <	Cuts are smooth, no finish removed, except for small chips at the intersections of the cuts and an occasional small chip along the cut	5	
10	Finish removed at intersections and intermittently along the cuts	4	E.
(GE	Finish consistently removed along the cuts	3	URS
RAL	Finish removed along the cuts and completely from one or more of the squares, but from less than 50% of the squares	2	<0 ₇₅₈₀₀
	Finish removed completely from more than 50% of the squares	\$1	9
	PR/CAL		_

BS 3962-5 Oils and Fats	70.	Rating
No visible change	NS.	5
Slight change in lustre or a few isolated marks just visible	475	A 4
Complete test area just distinguishable	(Gr	3
Marked change in appearance	1-7p.	2075
Complete or partial removal of film	· MON	1
GROS	G FILE	G _A
29 VENOR FA	(GF-TRADE) FUR20;	75 ₈₀₉
A Report Reference: FUR2015809 2446	· /	

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When reporting results against a conformance statement (Pass/Fail or the allocation of a class or level) then uncertainty of measurement is taken into account based on a non-binary acceptance which itself is based on the guard band being equal to the expanded uncertainty.

Where the result corrected for uncertainty falls within the tolerance of the conformance statement then the risk of the conformance statement being a false accept or false reject is up to 2.5% and SATRA will in this instance quote a Pass/Fail, class, or level.

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